



IDEAL ELECTRIC Co.

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Aftermarket Service Department

SERVICE BULLETIN

PROCEDURE TO REPLACE OIL INLET ORIFICE

1. Locate the oil inlet line on either the left or right side of the bearing housing. This will be located on the bottom half of the housing just below the split line.
2. Remove the oil supply line
3. Remove the assembly threaded into the bearing housing. This is made up of two pieces. The outer most piece is the check valve and the inner most piece is the orifice.
4. Separate the orifice from the check valve. Thread the new orifice onto the existing check valve using thread sealant (pipe dope).
5. Re-install the orifice and check valve into the housing using pipe sealant. Then re-install the inlet piping.

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