



IDEAL ELECTRIC Co.

TELEPHONE (419) -520-3245
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Aftermarket Service Department

SERVICE BULLETIN

TORQUE VALUE FOR DIODES RECTIFIERS

1. 32355 & 32357 STANDARD MOTORS AND GENERATORS DIODES

30- INCH POUNDS FOR TOP CONNECTION END

125- INCH POUNDS FOR THE BOTTOM STUD MOUNT

2. 32359 & ALL HIGH CURRENT DIODES & SCR'S

75-100- INCH POUNDS FOR TOP CONNECTION END (DIODES)

23-27 – FOOT POUNDS FOR BOTTOM STUD MOUNT

NOTE: These are all dry connection values. Use no lubricates.

09-07-04 cve